

::: SANDING GELCOAT GREY H

Description:

Is a 2-component gelcoat based on orthophthalic polyester resin.
A gelcoat with improved sanding properties that can be finished with traditional car paints afterwards. Has less shrinkage during curing.
Available in 30 kg packaging.

Application:

This gelcoat is applied as a first layer in a waxed mould. Outer layer of a laminate in polyester or epoxy resin. Ideal as a bodywork gelcoat for parts that will be sprayed with a bodywork paint afterwards. Exists in a hand and spray version.
H = hand version, S = spray version.

Data on delivery:

Color:	Grey/white
Viscosity:	6000-12000 mPas
Mass density:	approx. 1,4 gr/cm ³
Shelf life:	6 months in closed original batch
Consistency:	liquid/thixotrope

Technical data:

Consumption:	600 gr/m ²
Shore:	not applicable

Processing:

Mix the resin with 1-3% Mekk hardener and apply with a gelcoat brush or spray (if spray version) with a specific gelcoat gun, with an opening of 2.5 mm or with an airless gun. The resin remains slightly sticky to the surface for better adhesion with the polyester laminate, the bottom side hardens completely.

Potlife: +/- 30 min. at 20°C. Always make small quantities in proportion to the potlife. Wait at least 6 hours before applying a new coat, max. 24 hours.

Note: all polyesters can be slowed down with inhibitor.

Safety:

Always provide appropriate protective clothing and gloves. Avoid prolonged skin contact. Cleaning agent for tools: cleaner M (environmentally friendly alternative to acetone)
This product contains styrene and must therefore be handled in accordance with the safety regulations.